



GREEN STATEMENT



- Urethane edge material is:
 - Anti-microbial
 - Phthalate/Phthalate DEHP FREE
 - Fire Retardant
 - 65% renewable content
- Standard laminates (per manufacturing specs) are:
 - Greenguard Indoor Air Quality certified
 - Up to 60% of laminate comprised of renewable resources
 - Manufactured in facilities compliant with all environmental requirements
- When specified, our core material may be:
 - MDF
 - No-Added formaldehyde
 - 100% recycled wood fiber/waste
 - LEED credit support – 4.1, 4.2, 4.4, 5.1, 5.2
 - Third party certification
 - Particleboard
 - No-Added urea formaldehyde
 - Lowest formaldehyde emission available today
 - SCS & EPP certified to be 100% pre-consumer recycled wood fiber
 - Sustainable raw materials
- Use of 30% Recycled raw material in the Metal products
- 100% Recyclable Metal products
- Use of Low VCU powder coating process
- Use of Recycled Material in Product Packaging
- SAFE Program creates sustainable design guidelines for Tenant improvements
- Low Maintenance long lasting products require easy cleaning with no harsh chemicals.
- Reduce waste and promote recycling efforts with
- Continued research and development into environmentally responsible materials and components
- We use only water-based and water-soluble products in all our manufacturing processes. Wood stains, sealers, lacquers, glues and adhesives used by Benchmark.
- Use of recyclable vinyl, PVC and polypropylene plastics
- 98% of all wood used in the making of our furniture is from certified forest.
- We reclaim much of cast off powder coat paint as is physically possible. This is achieved through a reclaiming facility and also our in-house equipment.
- We use only plastic and paper that is recyclable for packaging our products
- All usable wood excess is used for manufacturing pallets and crates
- All excess steel is sent to a recycling center every week.